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D412-776-011
Job Sheet 204573



Leprint

Part No: D412-776-011

Job Qty: 1 pcs

Part Name: Glareshield



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/13/19

Job Tracking No:

Due Date: 1/14/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08.05-12 new issue DD verified by: LL IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	1/14/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		<i>Oscar</i>
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S243258



Part: D412-776-011

Job No: 204573

Serial No/Batch: S243258

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH08-40 Issue 1 FAA STC SR026731

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				120 QC 4	1 pcs
QC 4 - 58					
QC 4 - 69	JRB				
QC 4 - 9					
QC 4 - 46					
QC 4 - 68					
QC 4 - 72					
QC 4 - 74					
QC 4 - 75					
QC 4 - 78					
130 Packaging 3-1 - Stock - B4B	1 pcs	1/14/20	0.00 0.00	Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	1/14/20	0.00 0.00	DC - 1 - B4B	DAS
140 QC 21 - FG	1 pcs	1/14/20	0.00 0.00	DC - 2 - B4B	21
				QC 21 - FG - 21	DEC 27 2019
				QC 21 - FG - 70	21
				QC 21 - SA - 53	DEC 27 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-776-011

Location: _____ PPP Rev: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-776-011 CHG001

140 - (QC21- Final Inspection - Work Order Release)

(013638)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S228769 ✓
AN3-5A	Bolt	10 Ea (10 ea) ✓	110-Packaging 1 - Pick Kit	S216385-2 ✓
AN970-3	Washer	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S241724 ✓
D3690-041 Fg027	Glareshield Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S714855 ✓
D3699-041	Support Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S111980 ✓
D3699-042	Support Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S017841 ✓
MS20426AD3-3	Rivet	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S174201 ✓
MS21042L06	Nut	11 Ea (11 ea) ✓	110-Packaging 1 - Pick Kit	S218601 ✓
MS21075L08	Anchor Nut	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S171783 ✓
MS35206-228	Screw	11 Ea (11 ea) ✓	110-Packaging 1 - Pick Kit	F120560 ✓
NAS1149D0332J	Washer	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S228269 ✓
NAS1149DN616J	Washer	11 Ea (11 ea) ✓	110-Packaging 1 - Pick Kit	S157587 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	6	365	0
	AN3-5A	10	166	0
	AN970-3	4	177	0
	D3690-041	1	1	0
	D3699-041	1	2	0
	D3699-042	1	3	0
	MS20426AD3-3	12	4,632	0
	MS21042L06	11	233	0
	MS21075L08	6	135	0
	MS35206-228	11	171	0
	NAS1149D0332J	12	2,373	0
	NAS1149DN616J	11	260	0

Part Specifications

Specifications could not be found.

Plex 12/23/19 9:52 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date : _____		Sequence #: _____		MRB (QS1042)
Description Work Order Deviation				
Completed By _____				
Lead hand / Supervisor _____				
QC / QA Coordinator _____				

Root Cause	FAULT CATEGORY									
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐						
	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐						
	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐						
	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐						
	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐						
	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐						
Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐								
Other/Details: _____										